

CYLINDER TUBES SUITABLE FOR HONING, SKIVING AND ROLLER BURNISHING

TUBI TRAFILATI PER CILINDRI ATTI ALLA FINITURA INTERNA

EN 10305-1/2

EARTH MOVING
MOVIMENTO TERRA

BUILDINGS
COSTRUZIONI

MATERIAL HANDLING
MOVIMENTAZIONE

TRANSPORT
TRASPORTO

TECHNICAL CHARACTERISTICS CARATTERISTICHE TECNICHE

GRADE QUALITÀ	E355
TREATMENT TIPOLOGIA DI TRATTAMENTO	+SR
SURFACE FINISHING FINITURA SUPERFICIALE	<ul style="list-style-type: none"> • Outside diameter smooth as drawn (EN 10305-2) <i>Diametro esterno</i> liscio e trafilato sec. EN 10305-2 • Inside diameter with stock allowance (skiving/roller burnishing) <i>Diametro interno</i> con sovrametalli (pelorullatura)
DIMENSIONAL TOLERANCES TOLLERANZE DIMENSIONALI	<ul style="list-style-type: none"> • Outside diameter 50% EN 10305-2 <i>Diametro esterno</i> 50% EN 10305-2 • Eccentricity - <i>Eccentricità</i> < 3% • Straightness - <i>Rettilineità</i> 1:1000 mm

DELIVERY CONDITIONS - Condizioni di fornitura

- Commercial lengths 5000-8000 mm, custom lengths upon request *Lunghezze commerciali mm 5000-8000, altre lunghezze su richiesta*
- Surface protection *Protezione superficiale*
- Marking: Marcegaglia E355 OD x WT - EN10305-2 +SR - Heath *Marcatura: Marcegaglia E355 DE x SP - EN10305-2 +SR - Colata*

CYLINDER TUBES TUBI PER CILINDRI STOCK ALLOWANCE FOR HONING SOVRAMETALLI PER LEVIGATURA

EN 10305-1/2

inside diameter mm	wall thickness mm					
	5,0	6,0	7,5	10,0	12,5	15,0
30,0						
35,0						
40,0						
45,0						
50,0						
55,0						
60,0						
63,0						
65,0						
70,0						
75,0						
80,0						
85,0						
90,0						
95,0						
100,0						
105,0						
110,0						
115,0						
120,0						
125,0						
130,0						
135,0						
140,0						
145,0						
150,0						
155,0						
160,0						
165,0						
170,0						
175,0						
180,0						
185,0						
190,0						
195,0						
200,0						
220,0						

Inside diameter tolerance

-0,15/-0,30	-0,30/-0,70
-0,25/-0,45	-0,50/-1,00
-0,25/-0,55	

CYLINDER TUBES TUBI PER CILINDRI STOCK ALLOWANCE FOR SKIVING AND ROLLER BURNISHING SOVRAMETALLI PER PELATURA E RULLATURA

EN 10305-1/2

inside diameter mm	wall thickness mm					
	5,0	6,0	7,5	10,0	12,5	15,0
30,0						
35,0						
40,0						
45,0						
50,0						
55,0						
60,0						
63,0						
65,0						
70,0						
75,0						
80,0						
85,0						
90,0						
95,0						
100,0						
105,0						
110,0						
115,0						
120,0						
125,0						
130,0						
135,0						
140,0						
145,0						
150,0						
155,0						
160,0						
165,0						
170,0						
175,0						
180,0						
185,0						
190,0						
195,0						
200,0						
210,0						
220,0						

Inside diameter tolerance

-0,30/-0,55	-0,50/-0,90
-0,40/-0,70	-0,60/-1,20
-0,50/-0,85	

