

PRECISION TUBES
TUBI DI PRECISIONE

Marcegaglia is able to supply the widest offer in the world of **welded and cold sized steel tubes for precision** applications EN 10305-3 and EN 10305-5, to meet the needs of each market segment.

With great versatility and flexibility, Marcegaglia precision tubes allow to respond to the needs of specific uses such as radiators, winding cores, greenhouses, windows, fences, furnishings, sport equipments, automotive, mechanical industry and many others.

The range is divided into round, square, rectangular, oval, elliptical, triangular and semi-oval tubes and is completed by a very wide range of special shapes, with the possibility of customizing on customer needs.

Marcegaglia è in grado di fornire la più ampia offerta al mondo di **tubi d'acciaio saldati e calibrati a freddo per impieghi di precisione** EN 10305-3 e EN 10305-5, per soddisfare le esigenze di ogni segmento di mercato.

Con grande versatilità e flessibilità, i tubi di precisione Marcegaglia consentono di interpretare e rispondere alle necessità di specifici utilizzi quali radiatori, rullistica, serre, serramenti, recinzioni, arredamento, attrezzature sportive, automotive, industria meccanica e molti altri.

La gamma si articola in tubi tondi, quadrati, rettangolari, ovali, ellittici, triangolari e semiovali ed è completata da un amplissimo sagomario di forme speciali, con la possibilità di customizzazione su esigenze del cliente.

EN 10305-3 S1, S2, S3, S4



DIMENSIONAL RANGE - GAMMA DIMENSIONALE

MIN. OUTSIDE DIAMETER - DIAMETRO ESTERNO MIN. 8 mm
MAX. OUTSIDE DIAMETER - DIAMETRO ESTERNO MAX. 406,4 mm

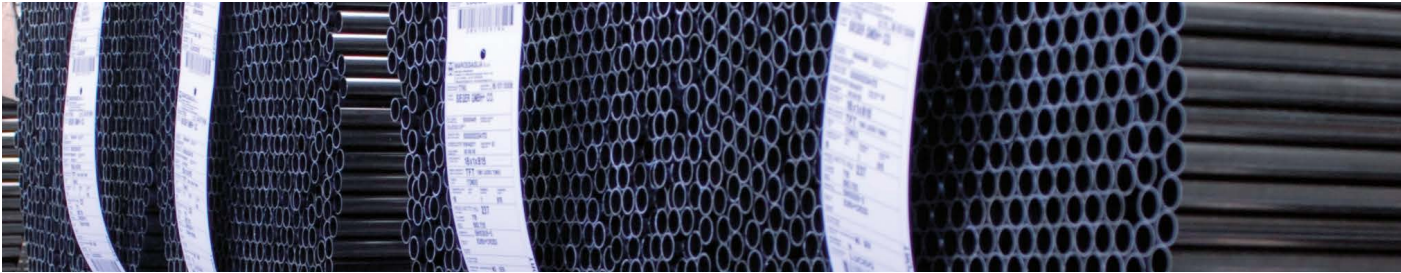
MIN. THICKNESS - SPESSORE MIN. 0,3 mm
MAX. THICKNESS - SPESSORE MAX. 16 mm

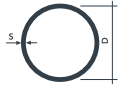


MANUFACTURING STANDARD Norma di fabbricazione	PRODUCT DESIGNATION Designazione prodotto	TREATMENT Tipologie di trattamento	GRADE* Qualità	SURFACE CONDITIONS Condizioni superficiali
EN 10305-3	Round and shaped welded and cold sized steel tubes for precision applications Tubi di acciaio tondi e speciali, saldati e calibrati a freddo per impieghi di precisione	+CR1 Welded and sized Saldato e calibrato a freddo +CR2 Welded and sized Saldato e calibrato a freddo +A Annealed - Ricotto +N Normalized Normalizzato	E155, E190 E195, E220 E235, E260 E275, E320 E355, E370 E420, E460 E500, E550 E600, E700 E780, E980 (Marcegaglia Standards)	S1 From hot-rolled strip, black <i>Da nastro laminato a caldo nero</i> S2 From hot-rolled strip, pickled <i>Da nastro laminato a caldo decapato</i> S3 From cold-rolled strip <i>Da nastro laminato a freddo</i> S4 From coated strip <i>Da nastro rivestito secondo condizioni stabilite</i>
EN 10305-5	Square and rectangular welded and cold sized steel tubes for precision applications Tubi di acciaio di sezione quadrata e rettangolare, saldati e calibrati a freddo per impieghi di precisione			



		weight kg/m															
		ROUND TUBES <i>Tubi tondi</i>															
		EN 10305-3 S1, S2, S3, S4															
outside diameter (mm)	wall thickness mm																
	1,5	1,8	2	2,5	3	3,3	3,7	4	4,2	4,5	4,7	5	5,6	6	6,3	6,6	
120			5,819	7,243	8,655	9,496	10,610	11,441	11,992	12,815	13,362	14,178	15,796	16,865	17,662	18,454	
121			5,868	7,305	8,728	9,577	10,701	11,539	12,096	12,926	13,478	14,301	15,934	17,013	17,817	18,617	
122			5,918	7,366	8,802	9,658	10,792	11,638	12,199	13,037	13,593	14,424	16,072	17,161	17,973	18,780	
124			6,016	7,489	8,950	9,821	10,975	11,835	12,406	13,259	13,825	14,671	16,348	17,457	18,283	19,105	
125			6,066	7,551	9,024	9,902	11,066	11,934	12,510	13,370	13,941	14,794	16,486	17,605	18,439	19,268	
128,5				7,767	9,283	10,187	11,385	12,279	12,872	13,758	14,347	15,226	16,970	18,123	18,982	19,837	
130				7,859	9,394	10,309	11,522	12,427	13,028	13,925	14,521	15,410	17,177	18,345	19,215	20,081	
133				8,044	9,616	10,553	11,796	12,723	13,338	14,258	14,868	15,780	17,591	18,788	19,681	20,570	
139				8,414	10,060	11,042	12,343	13,315	13,960	14,923	15,564	16,520	18,420	19,676	20,613	21,546	
139,70				8,457	10,112	11,098	12,407	13,384	14,032	15,001	15,645	16,606	18,516	19,780	20,722	21,660	
140				8,476	10,134	11,123	12,435	13,413	14,063	15,034	15,679	16,643	18,558	19,824	20,769	21,709	
141,30				8,556	10,230	11,229	12,553	13,541	14,198	15,179	15,830	16,804	18,737	20,016	20,971	21,920	
145				8,784	10,504	11,530	12,891	13,906	14,581	15,589	16,259	17,260	19,248	20,564	21,545	22,522	
146				8,846	10,578	11,611	12,982	14,005	14,685	15,700	16,375	17,383	19,386	20,712	21,701	22,685	
148				8,969	10,726	11,774	13,164	14,202	14,892	15,922	16,607	17,630	19,662	21,008	22,011	23,011	
150				9,092	10,874	11,937	13,347	14,400	15,099	16,144	16,838	17,876	19,938	21,303	22,322	23,336	
152				9,215	11,022	12,099	13,529	14,597	15,306	16,366	17,070	18,123	20,215	21,599	22,633	23,662	
159				9,647	11,539	12,669	14,168	15,287	16,031	17,143	17,881	18,986	21,181	22,635	23,720	24,801	
160					11,613	12,750	14,259	15,386	16,134	17,254	17,997	19,109	21,319	22,783	23,875	24,963	
168,30					12,227	13,426	15,016	16,204	16,994	18,174	18,959	20,132	22,465	24,011	25,165	26,314	
170					12,353	13,564	15,172	16,372	17,170	18,363	19,156	20,342	22,700	24,262	25,429	26,591	
173					12,575	13,808	15,445	16,668	17,481	18,696	19,504	20,712	23,114	24,706	25,895	27,079	
177,80					12,930	14,199	15,883	17,141	17,978	19,229	20,060	21,303	23,777	25,416	26,640	27,860	
186,50					13,574	14,906	16,677	17,999	18,879	20,194	21,068	22,376	24,978	26,703	27,992	29,276	
193,70					14,106	15,492	17,334	18,710	19,624	20,993	21,903	23,264	25,972	27,768	29,110	30,448	
201,5					14,683	16,127	18,045	19,479	20,432	21,858	22,806	24,225	27,049	28,922	30,322	31,717	
203					14,809	16,265	18,200	19,646	20,608	22,047	23,003	24,435	27,284	29,174	30,586	31,994	
219,08 - 8N					15,985	17,559	19,651	21,215	22,255	23,811	24,846	26,395	29,480	31,526	33,056	34,581	
244,60					17,871	19,634	21,977	23,730	24,895	26,640	27,801	29,539	33,001	35,299	37,017	38,731	
273,05 - 10N					19,972	21,945	24,568	26,531	27,836	29,791	31,092	33,040	36,922	39,500	41,428	43,352	
323,85 - 12N									33,108	35,439	36,991	39,315	43,950	47,030	49,335	51,636	
355,60 - 14N									36,390	38,956	40,665	43,223	48,327	51,720	54,259	56,794	
406,40 - 16N									41,651	44,593	46,552	49,486	55,341	59,235	62,150	65,061	

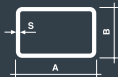


		inches dimensions															
		ROUND TUBES <i>Tubi tondi</i>															
		EN 10305-3 S1, S2, S3, S4															
outside diameter (mm)	wall thickness mm																
	0,3	0,4	0,5	0,6	0,7	0,8	0,9	1	1,1	1,2	1,4	1,5	1,8	2	2,5	3	
9,52 - 3/8"				0,132	0,152	0,172	0,191	0,210	0,228	0,246	0,280						
15,87 - 5/8"	0,115	0,152	0,189	0,225	0,261	0,296	0,331	0,365	0,399	0,432	0,497						
19,05 - 3/4"	0,139	0,184	0,229	0,273	0,317	0,360	0,403	0,445	0,487	0,528	0,609	0,649	0,766	0,841	1,020		
22,22 - 7/8"			0,268	0,320	0,371	0,423	0,473	0,523	0,573	0,622	0,719	0,766	0,906	0,997	1,216		
31,75 - 1 1/4"				0,461	0,536	0,610	0,685	0,758	0,831	0,904	1,048	1,119	1,329	1,467	1,803	2,130	
38,1 - 1 1/2"						0,736	0,826	0,915	1,004	1,092	1,267	1,354	1,611	1,780	2,194	2,589	
50,8 - 2"						0,986	1,107	1,228	1,348	1,468	1,823	2,175	2,406	2,977	3,536	3,881	
76,2 - 3"												2,759	3,298	3,654	4,537	5,407	
88,9 - 3 1/2" 3N*												3,232	3,866	4,285	5,326	6,354	
101,60 - 4"													4,429	4,912	6,109	7,293	
114,30 - 4 1/2"														4,993	5,538	6,892	
127 - 5"															6,164	7,674	
152,40 - 6"																9,240	

*N: nominal pipe size

PRECISION TUBES
TUBI DI PRECISIONE

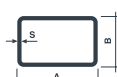
EN 10305-5 S1, S2, S3, S4



RECTANGULAR TUBES
Tubi rettangolari

EN 10305-5 S1, S2, S3, S4

external dimensions	wall thickness mm												
A x B mm	2	2,5	3	4	5	6	7	8	9	10	12	12,5	14
150 x 100			11,341	14,928	18,419	21,813	25,111	28,312	31,417	34,425	40,153		
160 x 50		8,036	9,457	12,416	15,279	18,045	20,715						
160 x 60		8,428	9,928	13,044	16,064	18,987	21,814						
160 x 80			10,870	14,300	17,634	20,871	24,012	27,056					
160 x 90			11,341	14,928	18,419	21,813	25,111	28,312	31,417	34,425	40,153		
160 x 100			11,812	15,556	19,204	22,755	26,210	29,568					
160 x 120			12,754	16,812	20,774	24,639	28,408	32,080					
160 x 140			13,696	18,068	22,344	26,523	30,606	34,592					
180 x 50			10,399	13,672	16,849	19,929	22,913	25,800					
180 x 60			10,870	14,300	17,634	20,871	24,012	27,056					
180 x 80			11,812	15,556	19,204	22,755	26,210	29,568					
180 x 100			12,754	16,812	20,774	24,639	28,408	32,080	35,656	39,135	45,805	47,412	52,088
180 x 120			13,696	18,068	22,344	26,523	30,606	34,592					
180 x 140			14,638	19,324	23,914	28,407	32,804	37,104					
180 x 150			15,109	19,952	24,699	29,349	33,903	38,360					
200 x 40			10,870	14,300	17,634	20,871	24,012	27,056					
200 x 60			11,812	15,556	19,204	22,755	26,210	29,568					
200 x 70			12,283	16,184	19,989	23,697	27,309	30,824					
200 x 80			12,754	16,812	20,774	24,639	28,408	32,080					
200 x 100			13,696	18,068	22,344	26,523	30,606	34,592	38,482	42,275	49,573	51,337	56,484
200 x 120			14,638	19,324	23,914	28,407	32,804	37,104	41,308	45,415	53,341	55,262	60,880
200 x 150			16,051	21,208	26,269	31,233	36,101	40,872	45,547	50,125	58,993		
200 x 160			16,522	21,836	27,054	32,175	37,200	42,128					
220 x 120			15,580	20,580	25,484	30,291	35,002	39,616					
220 x 140			16,522	21,836	27,054	32,175	37,200	42,128	46,960	51,695	60,877	63,112	69,672
230 x 80			14,167	18,696	23,129	27,465	31,705	35,848					
250 x 100			16,051	21,208	26,269	31,233	36,101	40,872	45,547	50,125	58,993		
250 x 150			18,406	24,348	30,194	35,943	41,596	47,152	52,612	57,975	68,413	70,962	78,464
250 x 200			20,761	27,488	34,119	40,653	47,091	53,432					
260 x 140			18,406	24,348	30,194	35,943	41,596	47,152	52,612	57,975	68,413	70,962	78,464
300 x 100			18,406	24,348	30,194	35,943	41,596	47,152	52,612	57,975	68,413	70,962	78,464
300 x 150				20,761	27,488	34,119	40,653	47,091	53,432	59,677	65,825	77,833	80,774
300 x 200						38,044	45,363	52,586	59,712	66,742	73,675	87,253	90,587
300 x 220						39,614	47,247	54,784	62,224				
350 x 150						38,044	45,363	52,586	59,712	66,742	73,675	87,253	90,587
350 x 250						45,894	54,783	63,576	72,272				
400 x 200						45,894	54,783	63,576	72,272	80,872	89,375	106,093	110,212
400 x 250						49,819	59,493	69,071	78,552	87,937	97,225	115,513	120,024



RECTANGULAR TUBES
Tubi rettangolari

EN 10305-5 S1, S2, S3, S4

external dimensions	wall thickness mm																
A x B mm - inches	0,7	0,8	0,9	1	1,1	1,2	1,4	1,5	1,8	2	2,5	3	4	5	6	7	8
25,4 x 12,7 - 1" x ½"	0,403	0,457	0,512	0,565	0,618	0,670	0,773	0,823	0,970	1,064	1,289	1,360					
31,75 x 19,05 - 1¼" x ¾"		0,617	0,691	0,764	0,837	0,909	1,052	1,122	1,328	1,463	1,787	1,958					
38,1 x 19,05 - 1½" x ¾"		0,697	0,781	0,864	0,947	1,029	1,191	1,271	1,508	1,662	2,036	2,258					
38,1 x 25,4 - 1½" x 1"		0,776	0,870	0,964	1,057	1,149	1,331	1,421	1,687	1,862	2,286	2,557					
50,8 x 25,4 - 2" x 1"				1,163	1,276	1,388	1,610	1,720	2,046	2,260	2,784	3,155	4,013				
50,8 x 38,1 - 2" x 1½"				1,363	1,495	1,627	1,889	2,019	2,405	2,659	3,283	3,753	4,811	5,772			
63,5 x 38,1 - 2½" x 1½"					1,715	1,867	2,168	2,318	2,764	3,058	3,781	4,351	5,609	6,769			
76,2 x 25,4 - 3" x 1"					1,715	1,867	2,168	2,318	2,764	3,058	3,781	4,351	5,609	6,769			
76,2 x 38,1 - 3" x 1½"					1,934	2,106	2,447	2,617	3,123	3,457	4,279	4,949	6,406	7,766			
76,2 x 50,8 - 3" x 2"								2,916	3,482	3,855	4,778	5,547	7,204	8,763			
88,9 x 38,1 - 3½" x 1½"								2,916	3,482	3,855	4,778	5,547	7,204	8,763			
101,6 x 50,8 - 4" x 2"									4,200	4,653	5,775	6,744	8,799	10,757	12,619		
101,6 x 76,2 - 4" x 3"								4,917	5,451	6,772	7,940	10,394	12,751	15,012			
127 x 50,8 - 5" x 2"									5,451	6,772	7,940	10,394	12,751	15,012			
127 x 76,2 - 5" x 3"									6,248	7,769	9,137	11,989	14,745	17,405	19,968		
152,4 x 50,8 - 6" x 2"									6,248	7,769	9,137	11,989	14,745	17,405	19,968		
152,4 x 76,2 - 6" x 3"										8,766	10,333	13,584	16,739	19,797			
152,4 x 101,6 - 6" x 4"										9,763	11,529	15,179	18,733	22,190	25,551		
203,2 x 101,6 - 8" x 4"											13,922	18,370	22,721	26,975	31,133	35,195	





OVAL TUBES

Tubi ovali

EN 10305-3 S2, S3, S4

external dimensions	wall thickness mm												
A x B mm	0,6	0,7	0,8	0,9	1	1,1	1,2	1,4	1,5	1,8	2	2,5	3
12,8 x 3,8	0,131	0,152	0,171	0,190	0,209	0,227	0,245	0,280					
13,5 x 4,5	0,139	0,160	1,181	0,202	0,222	0,241	0,260	0,300					
14 x 8	0,168	0,195	0,221	0,246	0,271	0,296	0,320	0,359	0,398				
17,5 x 5	0,183	0,212	0,240	0,268	0,296	0,323	0,349	0,387	0,425				
18 x 10	0,213	0,247	0,280	0,313	0,345	0,377	0,408	0,454	0,499				
20 x 10	0,228	0,264	0,300	0,335	0,370	0,404	0,438	0,487	0,536	0,630	0,691		
20 x 15	0,260	0,300	0,340	0,380	0,420	0,460	0,500	0,570	0,610	0,720	0,790		
21,5 x 4	0,213	0,247	0,280	0,313	0,345	0,377	0,408	0,454	0,499	0,630	0,691		
22 x 10	0,250	0,290	0,333	0,372	0,411	0,449	0,487	0,542	0,597	0,717	0,796		
22 x 12	0,263	0,305	0,347	0,388	0,429	0,469	0,509	0,567	0,625	0,737	0,809		
22 x 14	0,272	0,316	0,359	0,401	0,444	0,486	0,527	0,587	0,647	0,763	0,838		
22 x 15	0,279	0,324	0,369	0,413	0,456	0,499	0,541	0,604	0,666	0,786	0,863		
23 x 13	0,279	0,324	0,369	0,413	0,456	0,499	0,541	0,604	0,666	0,786	0,863		
24 x 16	0,300	0,350	0,400	0,450	0,490	0,540	0,590	0,680	0,720	0,850	0,940		
25 x 12	0,279	0,324	0,385	0,480	0,476	0,521	0,565	0,630	0,695	0,884	0,927		
25 x 8,6	0,272	0,316	0,359	0,401	0,444	0,486	0,527	0,587	0,647	0,763	0,838		
25 x 15	0,307	0,357	0,406	0,455	0,503	0,551	0,598	0,667	0,736	0,870	0,957		
26 x 16		0,367	0,418	0,468	0,518	0,567	0,616	0,687	0,758	0,897	0,986		
27,6 x 12,7		0,367	0,418	0,468	0,518	0,567	0,616	0,687	0,758	0,897	0,986		
28 x 15		0,380	0,440	0,490	0,540	0,590	0,650	0,750	0,790	0,940	1,030		
30 x 10		0,380	0,429	0,482	0,536	0,587	0,637	0,712	0,786	0,921	1,023		
30 x 15		0,419	0,477	0,535	0,592	0,648	0,704	0,787	0,869	1,030	1,130		
30 x 17		0,420	0,485	0,544	0,602	0,659	0,716	0,800	0,884	1,040	1,150		
30 x 20		0,454	0,548	0,615	0,681	0,746	0,811	0,906	1,000	1,190	1,310		
31 x 16		0,430	0,500	0,562	0,622	0,681	0,740	0,827	0,914	1,085	1,194		
32 x 16		0,440	0,501	0,561	0,621	0,681	0,740	0,827	0,914	1,080	1,190		
33 x 10		0,410	0,467	0,525	0,583	0,639	0,694	0,775	0,856	1,006	1,117		
34 x 16		0,482	0,549	0,615	0,681	0,746	0,811	0,940	1,003	1,190	1,313		
34 x 17,5		0,472	0,537	0,602	0,660	0,730	0,794	0,888	0,981	1,164	1,283		
35 x 11		0,440	0,501	0,561	0,621	0,681	0,740	0,860	0,914	1,080	1,190		
35 x 12		0,449	0,512	0,574	0,635	0,696	0,756	0,845	0,934	1,100	1,220		
35 x 15			0,537	0,602	0,666	0,730	0,793	0,887	0,980	1,163	1,283		
35 x 20			0,576	0,646	0,715	0,784	0,852	0,953	1,054	1,252	1,381		
36 x 18			0,576	0,646	0,715	0,784	0,852	0,951	1,050	1,250	1,380	1,700	
38 x 16			0,576	0,646	0,715	0,784	0,852	0,951	1,050	1,250	1,380	1,700	
38 x 20			0,615	0,690	0,764	0,838	0,912	1,016	1,120	1,340	1,480	1,810	
39,7 x 14,7			0,576	0,646	0,715	0,784	0,852	0,951	1,050	1,250	1,380	1,700	
40 x 10			0,576	0,646	0,715	0,784	0,852	0,951	1,050	1,250	1,380	1,700	
40 x 14			0,576	0,646	0,715	0,784	0,852	0,951	1,054	1,252	1,381	1,730	
40 x 20			0,635	0,712	0,789	0,865	0,941	1,051	1,160	1,380	1,520	1,880	2,220
40 x 22			0,640	0,721	0,801	0,878	0,955	1,069	1,182	1,400	1,555	1,910	
40 x 25			0,675	0,757	0,839	0,920	1,001	1,121	1,240	1,475	1,629	2,005	
40 x 28			0,690	0,780	0,860	0,950	1,030	1,190	1,270	1,510	1,670	2,060	
44,5 x 15			0,655	0,735	0,814	0,893	0,971	1,130	1,200	1,430	1,570	1,940	
45 x 15			0,657	0,736	0,816	0,896	0,976	1,088	1,200	1,430	1,580	1,950	
45 x 17			0,657	0,757	0,838	0,919	1,000	1,120	1,240	1,470	1,630	1,990	
45 x 20			0,690	0,779	0,863	0,947	1,030	1,150	1,270	1,510	1,670	2,060	
45 x 25			0,730	0,823	0,913	1,001	1,089	1,220	1,351	1,607	1,776	2,180	
47 x 18			0,695	0,780	0,864	0,947	1,030	1,154	1,277	1,519	1,678	2,067	
48 x 20			0,730	0,823	0,912	1,001	1,090	1,220	1,350	1,610	1,780	2,190	
48,5 x 10,2			0,675	0,757	0,839	0,920	1,001	1,121	1,240	1,474	1,628	2,005	
50 x 10			0,694	0,779	0,863	0,947	1,030	1,150	1,270	1,510	1,670	2,000	
50 x 11			0,690	0,780	0,860	0,950	1,030	1,190	1,270	1,510	1,670	2,060	
50 x 20			0,770	0,868	0,962	1,055	1,148	1,287	1,425	1,696	1,875	2,313	2,730
50 x 25			0,808	0,912	1,010	1,105	1,200	1,345	1,490	1,780	1,970	2,430	2,880
50 x 30			0,832	0,934	1,036	1,137	1,237	1,387	1,536	1,829	2,023	2,498	
56 x 11			0,773	0,868	0,962	1,056	1,149	1,287	1,425	1,696	1,875	2,313	
57 x 12			0,773	0,881	0,978	1,076	1,173	1,320	1,467	1,761	1,907	2,360	
57,5 x 10			0,813	0,868	0,962	1,056	1,150	1,285	1,420	1,700	1,870	2,310	
60 x 10,4			0,813	0,912	1,010	1,105	1,200	1,400	1,490	1,780	1,970	2,430	
60 x 15				0,979	1,090	1,195	1,300	1,455	1,610	1,920	2,120	2,620	
60 x 20				0,990	1,097	1,204	1,310	1,468	1,626	1,930	2,144	2,650	
60 x 25				1,030	1,142	1,257	1,371	1,542	1,713	2,011	2,234	2,760	



OVAL TUBES

Tubi ovali

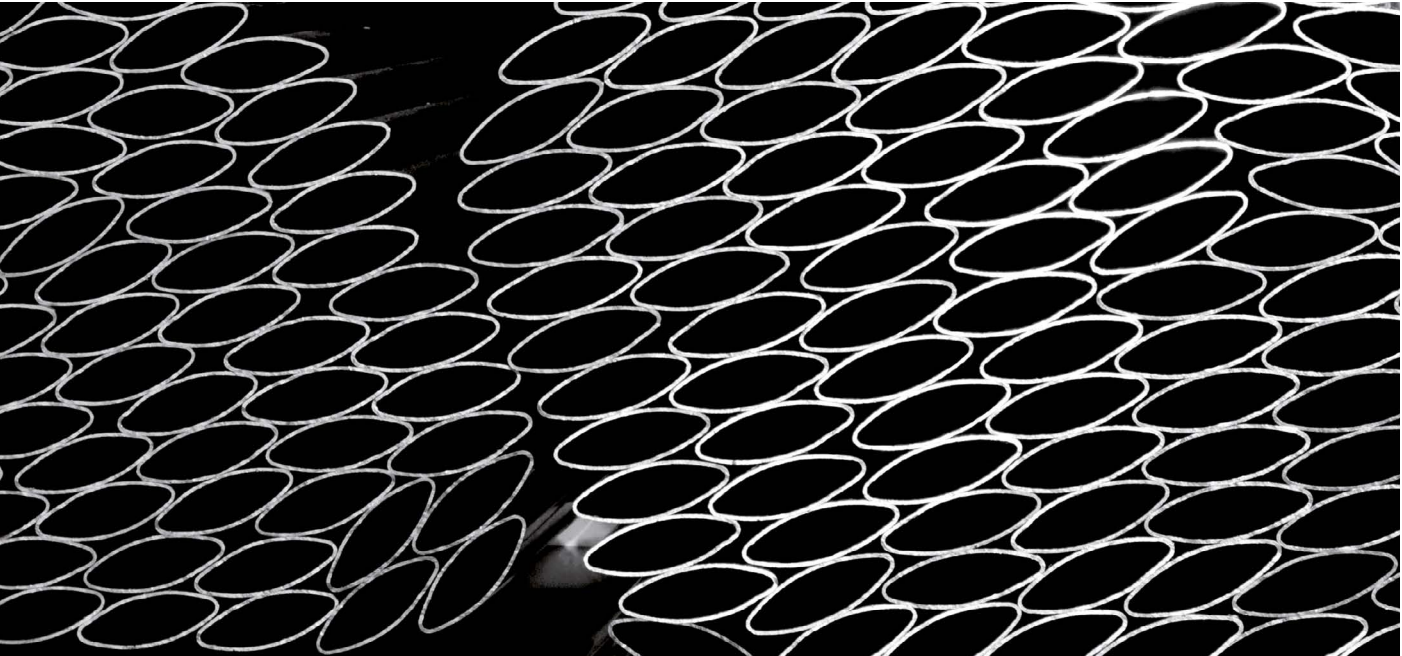
EN 10305-3 S2, S3, S4

weight kg/m

external dimensions	wall thickness mm												
A x B mm	0,6	0,7	0,8	0,9	1	1,1	1,2	1,4	1,5	1,8	2	2,5	3
60 x 30				1,090	1,220	1,330	1,440	1,615	1,790	2,140	2,370	2,930	3,470
63 x 9				0,979	1,085	1,191	1,296	1,453	1,610	1,918	2,122	2,620	
65 x 30				1,135	1,258	1,381	1,504	1,687	1,869	2,230	2,468	3,054	
68 x 45				1,310	1,450	1,595	1,740	2,020	2,160	2,580	2,860	3,550	
69,3 x 8				1,040	1,150	1,265	1,380	1,610	1,720	2,050	2,270	2,800	
70 x 8				0,646	0,716	0,785	0,853	0,952	1,055	2,052	1,382	1,696	
70 x 10				1,090	1,210	1,325	1,440	1,615	1,790	2,140	2,370	2,930	
70 x 11				1,090	1,209	1,332	1,455	1,625	1,795	2,141	2,369	2,930	
70 x 20					1,260	1,380	1,500	1,685	1,870	2,230	2,470	3,050	
70 x 25					1,330	1,460	1,590	1,785	1,980	2,360	2,610	3,160	
75 x 14					1,280	1,405	1,530	1,715	1,900	2,260	2,510	3,100	
77 x 38					1,520	1,670	1,820	2,045	2,270	2,710	3,010	3,730	4,440
80 x 20					1,410	1,545	1,680	1,885	2,090	2,490	2,760	3,420	
80 x 25						1,600	1,740	1,950	2,160	2,580	2,860	3,550	
80 x 30						1,670	1,820	2,130	2,270	2,710	3,010	3,730	
80 x 45						1,790	2,036	2,283	2,530	3,030	3,350	4,160	
85 x 25						1,680	1,827	2,055	2,283	2,718	3,019	3,740	
90 x 30						1,810	1,975	2,222	2,468	2,939	3,265	4,160	
95 x 30						1,920	2,096	2,440	2,609	3,230	3,445	4,287	
100 x 20						1,920	2,096	2,440	2,609	3,230	3,455	4,287	
98 x 38									2,750	3,290	3,650	4,530	5,400
100 x 30						2,030	2,215	2,580	2,758	3,420	3,652	4,534	
103 x 16									2,640	3,160	3,500	4,350	5,180
110 x 25									2,906	3,473	3,848	4,410	4,781
140 x 50										4,710	5,230	6,500	7,770
250 x 50										7,820	8,680	10,810	12,940
245 x 100										8,490	9,430	11,750	14,070

weight kg/m

ELLIPTICAL TUBES <i>Tubi ellittici</i>														EN 10305-3 S2, S3, S4	
external dimensions		wall thickness mm													
A x B mm	0,6	0,7	0,8	0,9	1	1,1	1,2	1,4	1,5	1,8	2	2,5	3	3,7	
18,5 x 13,4		0,264	0,300	0,335	0,370	0,404	0,438	0,487	0,536	0,630					
22 x 14		0,333	0,379	0,424	0,469	0,513	0,556	0,605	0,654	0,808	0,888				
24 x 16		0,333	0,379	0,424	0,469	0,513	0,556	0,605	0,654	0,808	0,888				
26 x 17		0,367	0,418	0,468	0,513	0,565	0,616	0,687	0,758	0,897	0,986				
26 x 18		0,370	0,420	0,470	0,520	0,570	0,620	0,710	0,760	0,900	0,990				
28 x 20		0,402	0,457	0,513	0,567	0,621	0,675	0,780	0,832	0,986	1,080				
29 x 20		0,419	0,477	0,535	0,592	0,648	0,704	0,787	0,869	1,030	1,130				
30 x 14		0,385	0,438	0,490	0,542	0,594	0,645	0,750	0,795	0,941	1,030				
30 x 15		0,367	0,418	0,468	0,513	0,565	0,616	0,687	0,758	0,897	0,986				
30 x 18		0,402	0,457	0,513	0,567	0,621	0,675	0,754	0,832	0,986	1,080				
30 x 19		0,419	0,477	0,535	0,592	0,648	0,704	0,810	0,869	1,030	1,130				
30 x 22		0,471	0,536	0,601	0,666	0,730	0,793	0,887	0,980	1,160	1,280				
31 x 18		0,419	0,477	0,535	0,592	0,648	0,704	0,787	0,869	1,030	1,130				
33 x 16		0,419	0,477	0,535	0,592	0,648	0,704	0,787	0,869	1,030	1,130				
35 x 20		0,481	0,548	0,615	0,681	0,746	0,811	0,906	1,000	1,190	1,310				
36 x 12		0,440	0,501	0,561	0,621	0,681	0,740	0,827	0,914	1,080	1,190	1,462			
40 x 20		0,506	0,576	0,646	0,715	0,784	0,852	0,951	1,050	1,250	1,380	1,696			
40,5 x 15,5		0,506	0,576	0,646	0,715	0,784	0,852	0,951	1,050	1,250	1,380	1,696			
41 x 15		0,506	0,576	0,646	0,715	0,784	0,852	0,951	1,050	1,250	1,380	1,696			
42,3 x 14,2		0,506	0,576	0,646	0,715	0,784	0,852	0,951	1,050	1,250	1,380	1,696			
45 x 15		0,540	0,615	0,690	0,764	0,838	0,912	1,016	1,120	1,340	1,480	1,820			
48 x 25			0,723	0,810	0,898	0,984	1,070	1,199	1,328	1,580	1,740	2,150			
50 x 20			0,723	0,810	0,898	0,984	1,070	1,199	1,328	1,580	1,740	2,150			
50 x 25			0,734	0,823	0,912	1,001	1,090	1,220	1,350	1,610	1,780	2,210			
55 x 15				0,823	0,912	1,001	1,090	1,220	1,350	1,610	1,780	2,190			
60 x 30				0,981	1,095	1,202	1,308	1,464	1,619	1,921	2,121	2,623			
60 x 32				1,046	1,160	1,273	1,386	1,554	1,721	2,052	2,270	2,807			
65 x 18				0,979	1,090	1,195	1,300	1,455	1,610	1,920	2,120	2,620			
70 x 42					1,380	1,515	1,650	1,920	2,050	2,450	2,710	3,360			
73 x 46									2,165	2,585	2,862	3,547	4,219		
76 x 25					1,330	1,460	1,590	1,785	1,980	2,360	2,610	3,240			
76 x 45					1,530	1,670	1,820	2,130	2,270	2,710	3,010	3,730			
93,5 x 59									2,646	3,162	3,504	4,349	5,182		
101 x 50,8						2,140	2,331	2,620	2,908	3,462	3,846	4,776			
120 x 60										4,540	4,590	5,710	6,810	8,340	
165 x 125													10,730	13,20	



weight kg/m

TRIANGULAR TUBES <i>Tubi triangolari</i>					
external dimensions		wall thickness mm			
A x B mm	TAV	1,5	2	2,5	3
30 x 15	1338	0,86	1,13		
40 x 22	633	1,18	1,55		
36,5 x 37,5	1871	1,35	1,78		
43 x 43	1870	1,61	2,12	2,62	
49,5 x 46,5	1858	1,79	2,37	2,93	
126 x 145	1874		6,79	8,46	10,12



weight kg/m

SEMIOVAL TUBULAR SECTIONS <i>Tubi semiovali</i>												
external dimensions		wall thickness mm										
A x B mm	0,6	0,7	0,8	0,9	1	1,1	1,2	1,4	1,5	1,8	2	2,5
14 x 10			0,260	0,290	0,320	0,350	0,379	0,421	0,462			
25 x 25			0,534	0,601	0,667	0,734	0,800	0,894	0,988	1,161	1,289	
30 x 15			0,510	0,730	0,637	0,701	0,765	0,843	0,921	1,080	1,200	
30 x 20			0,576	0,646	0,715	0,784	0,852	0,951	1,050	1,250	1,380	1,700
30 x 30			0,655	0,735	0,814	0,893	0,971	1,086	1,200	1,430	1,570	1,940
35 x 20			0,615	0,690	0,764	0,838	0,912	1,016	1,120	1,340	1,480	1,810
35 x 25			0,632	0,710	0,789	0,852	0,941	1,051	1,160	1,380	1,520	1,880
35 x 30	1,082		0,729	0,818	0,906	0,994	1,082	1,212	1,341	1,596	1,764	2,174
35 x 35			0,773	0,868	0,962	1,056	1,150	1,285	1,420	1,700	1,870	2,320
38 x 20			0,655	0,735	0,814	0,893	0,971	1,086	1,200	1,430	1,570	1,940
38 x 22			0,675	0,757	0,838	0,919	1,000	1,120	1,239	1,474	1,628	2,004
40 x 15			0,635	0,712	0,789	0,865	0,941	1,051	1,160	1,380	1,520	1,880
40 x 20			0,694	0,779	0,863	0,947	1,030	1,150	1,270	1,520	1,670	2,005
40 x 25			0,734	0,823	0,912	0,956	1,000	1,175	1,350	x	1,780	2,190
40 x 30			0,774	0,868	0,962	1,055	1,148	1,287	1,425	1,696	1,875	2,313
40 x 32			0,813	0,912	1,010	1,105	1,200	1,400	1,490	1,780	1,970	2,430
41 x 35			0,883	0,934	1,034	1,133	1,232	1,379	1,525	1,811	1,999	
45 x 40			0,930	1,040	1,150	1,270	1,380	1,610	1,720	2,050	2,270	2,810
48,5 x 35			0,931	1,040	1,150	1,265	1,380	1,550	1,720	2,050	2,270	2,800
50 x 25			0,872	0,979	1,090	1,195	1,300	1,455	1,610	1,920	2,120	2,660
50 x 30			0,908	1,019	1,130	1,240	1,350	1,570	1,676	1,998	2,210	2,732
55 x 35					1,260	1,380	1,510	1,750	1,870	2,230	2,470	3,060
60 x 30					1,310	1,430	1,560	1,820	1,940	2,310	2,560	3,170
60 x 40					1,380	1,515	1,650	1,850	2,050	2,450	2,710	3,360
80 x 40					1,738	1,917	2,096	2,353	2,609	3,118	3,454	4,287
90 x 15					1,684	1,853	2,021	2,262	2,502	3,032	3,305	4,108
102 x 20						2,000	2,213	2,540	2,755	3,294	3,649	4,543