

READY-TO-USE CYLINDER TUBES H9

TUBI TRAFILATI PER CILINDRI PRONTI ALL'USO H9

EN 10305-2

weight kg/m

TECHNICAL CHARACTERISTICS CARATTERISTICHE TECNICHE	
GRADE QUALITÀ	E355
TREATMENT TIPOLOGIA DI TRATTAMENTO	+C
SURFACE FINISHING FINITURA SUPERFICIALE	<ul style="list-style-type: none"> • Outside diameter smooth as drawn (EN 10305-2) <i>Diametro esterno</i> liscio e trafilato sec. EN 10305-2 • Inside diameter roughness Ra < 0.80 μ (average 0.50±0.60 μ) <i>Diametro interno</i> rugosità Ra < 0,80 μ (media 0,50±0,60 μ)
DIMENSIONAL TOLERANCES TOLLERANZE DIMENSIONALI	<ul style="list-style-type: none"> • Outside diameter 50% EN 10305-2 <i>Diametro esterno</i> 50% EN 10305-2 • Inside diameter ISO H9 (ISO H10 for thickness < 4 mm) <i>Diametro interno</i> ISO H9 (ISO H10 per spessori < 4 mm) • Eccentricity - Eccentricità < 3% • Straightness - Rettilinearità 1:1000 mm

COLD-DRAWN TUBES EN 10305-2				
inside diameter mm	outside diameter mm	wall thickness mm	tolerance ISO	weight kg/m
20,0	30,0	5,0	H 9	3,1
25,0	35,0	5,0	H 9	3,7
32,0	40,0	4,0	H 10	3,5
	42,0	5,0	H 9	4,6
35,0	45,0	5,0	H 9	4,9
	45,0	2,5	H 10	2,6
40,0	50,0	5,0	H 9	5,5
	55,0	5,0	H 9	6,2
45,0	60,0	7,5	H 9	9,7
	55,0	2,5	H 10	3,2
50,0	60,0	5,0	H 9	6,8
	65,0	7,5	H 9	10,6
55,0	65,0	5,0	H 9	7,4
	70,0	7,5	H 9	11,6
60,0	70,0	5,0	H 9	8,0
	72,0	6,0	H 9	9,8
63,0	75,0	7,5	H 9	12,5
	73,0	5,0	H 9	8,4
65,0	75,0	6,0	H 9	10,2
	75,0	5,0	H 9	8,6
70,0	80,0	7,5	H 9	13,4
	80,0	5,0	H 9	9,2
75,0	85,0	7,5	H 9	14,3
	85,0	5,0	H 9	9,9
80,0	90,0	7,5	H 9	15,3
	90,0	5,0	H 9	10,5
85,0	92,0	6,0	H 9	12,7
	95,0	7,5	H 9	16,2
90,0	95,0	5,0	H 9	11,1
	100,0	7,5	H 9	17,1
95,0	100,0	5,0	H 9	11,7
	105,0	7,5	H 9	18,0
100,0	105,0	5,0	H 9	12,3
	110,0	7,5	H 9	18,9
110,0	110,0	5,0	H 9	12,9
	115,0	7,5	H 9	19,9
115,0	125,0	7,5	H 9	21,7
125,0	130,0	7,5	H 9	22,6
125,0	140,0	7,5	H 9	24,5
130,0	145,0	7,5	H 9	25,4

Imperial unit sizes on request Misure in pollici su richiesta



DELIVERY CONDITIONS - Condizioni di fornitura	
- Commercial lengths 5000-8000 mm, custom lengths upon request	Lunghezze commerciali mm 5000-8000, lunghezze specifiche su richiesta
- Surface protection	Protezione superficiale
- Marking: MM E355 OD x ID EN 10305-2 +C - Heath	Marcatura: MM E355 DE x DI EN 10305-2 +C - Colata

